



Date: 8 April 2013

To: Technical Advisory Group

From: Mohamed Yoosuf

RE: Canusa Heat Shrinkable Sleeves and associated corrosion protection products

1. Introduction

This paper seeks TAG endorsement for the Canusa Heat Shrinkable Sleeves together with the primer and profiling filler that accompany them, for use in water and sewer network within City West Water's (CWW) licensed area.

The following products are assessed:

- a). Canusa WLS Heat Shrink Sleeve
- b). Canusa AquaShieldTM AQW Heat Shrink Sleeve
- c). UCC Protek Butyl (Multi) Primer
- d). UCC Protek Butyl Mastic Strip

2. Background

Universal Corrosion Coatings Pty Ltd (UCC) has recently entered into an arrangement with Pentair (formerly Tyco Water) where Pentair will supply Canusa Heat Shrinkable product exclusively, for use as the field joint coating on SintaKote Pipe. As such UCC has an order to supply product for a water pipeline project associated with the Regional Rail Project, which comes under the jurisdiction of CWW.

UCC contacted Peter Wade (Corrosion Manager, Asset Performance) in August 2012 to permit the use Canusa-WLS Heat Shrinkable Sleeve. After review on material data sheet, Manager Corrosion recommended for a dispensation that was finally issued by the Manager Standards to use Canusa-WLS Heat Shrinkable Sleeve in Regional Rail Project.

2. Company Information

2.1 Manufacturer - Canusa-CPS

For more than 35 years, Canusa-CPS has been a leading developer and manufacturer of specialty pipeline coatings for the sealing and corrosion protection of pipeline joints and other substrates. Canusa-CPS products are manufactured to the relevant quality standards and are available in a number of configurations to accommodate many specific project applications.

Canusa-CPS is an ISO 9001:2008 endorsed company by SAI Global (Certificate No. CERT-0061448) for manufacture and distribution of corrosion protection products. Refer to Appendix A for the certificate.

2.2. Supplier

UCC provide solutions to corrosion and material degradation issues across the Oil and Gas, Water, Energy, Marine, Mineral Processing and Civil Infrastructure sectors. UCC are uniquely innovative when it comes to solving corrosion and material degradation problems associated with infrastructure assets.

UCC was founded in 2008 by Nasa Chaabani at the instigation of Canusa-CPS, a Division of Bredero Shaw, a global Canadian Coatings Corporation.

UCC offer a complete range of corrosion protection solutions incorporating;

- The UCC Petrolatum System for Pipe, Valves and Fittings
- The Uniflex Bitumen Wrapping System for pipework.
- The Unilen Self Amalgamating Wrapping System for pipework.
- Canusa Heat Shrinkable Sleeves
- Canusa CRP Pipeline Coating Repair Patch
- Canusa HBE-95 High Build Pipeline Epoxy

Additionally UCC offer a range of civil products including;

- UCC JointSeal Butyl Rubber Sealing Profiles for Precast Concrete Manhole Elements
- UCC MightyPoxy Construction Epoxy Adhesives
- UCC Uniflex Pro Urethane Construction Adhesive / Sealant

3. Product Information

The following products are assessed:

- Canusa WLS Heat Shrink Sleeve
- Canusa AquaShield-AQW Heat Shrink Sleeve
- Primer UCC Protek Butyl (Multi) Primer (Pentair always recommend the use of a primer under heat shrink sleeves)
- Profiling Filler UCC Protek Butyl Mastic Strip (This is used to profile weld collars etc. prior to shrinking the sleeve)

Both WLS and AquaShield-AQW sleeves have a MDPE (medium density polyethylene) backing. WLS has been used on oil, gas and water pipelines around Australia for a long time.

AquaShield-AQW is a more recent innovation designed specifically for larger diameter water mains where pre heat can be an issue. The lowered pre heat requirement for AquaShield-AQW lends itself to Water Main Applications.

Required pre-heat for AquaShield-AQW is 40°C and for WLS it is 65°C. On larger water mains (say > DN 450) because of the greater surface area it can be challenging to get and maintain 65°C particularly when there is a combination of low ambient temperatures and wind chill.

There is no definitive diameter regarded as "large". However in practical terms it is easier to get the required pre-heat on < DN 450 water mains.

3.1 Canusa WLS Heat Shrink Sleeve

Canusa WLS Heat Shrink Sleeve is a Mastic Adhesives (with MDPE backing) with minimum installation temperature of 65° C. WLS falls under the CanusaWrapTM family group. As such it is proposed to only use this product on water mains \leq DN450

CanusaWrapTM is a wraparound sleeve with a separate closure designed for corrosion protection of buried and exposed steel pipelines. CanusaWrapTM is supplied in bulk rolls consisting of a crosslinked polyolefin backing, coated with a protective heat activated adhesive. Once installed, the system effectively bonds and protects steel substrates and common main line pipe coatings including polyethylene and fusion bonded epoxy.

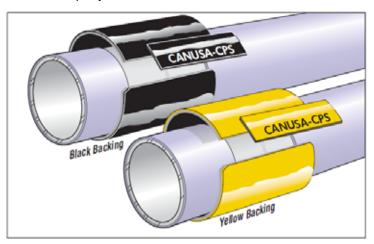


Figure 1 CanusaWrap[™] – Two-piece protective bulk roll with separate closure corrosion protection sleeves for water pipelines

3.1.1 Features & benefits

Long term Corrosion Protection

CanusaWrapTM provides excellent resistance to cathodic disbondment resulting in effective long term corrosion protection. The high performance crosslinked backing, in combination with a broad range of adhesives, can be engineered for regular or high stress environments. Once installed, CanusaWrapTM provides the structural integrity of a seamless tube, and provides the substrate with durable protection against abrasion and chemical attack.

3.1.2 Flexibility on the Job Site

Since CanusaWrapTM is supplied in bulk rolls, just-in-time customised lengths can be quickly cut in the field to protect any pipe size. This flexibility results in reduced inventories and cost savings on the job site. CanusaWrapTM is also available in a high shrink ratio for high profile joint protection.

3.1.3 Easy field installation

CanusaWrap[™] can be installed quickly and easily in most environments. Since no special taping, priming or operator equipment is required, product installation is quick and labour costs are kept to a

minimum. Canusa $Wrap^{TM}$ and the closure seals area available in yellow with a thermochromic indicator and a patented Windowed feature which visually confirms optimum installation.







Figure 2: CanusaWrap WLS applied on the Melbourne Water Eastern Treatment Plant at Carrum Downs, South East Melbourne

3.2 Canusa Aqua-Shield™ AQW (Corrosion protection sleeves for water pipelines)

Aqua-Shield-AQW is a family of heatshrinkable sleeve products that have been specifically designed for the corrosion protection of large diameter (> DN 450) water pipelines.

Various product configurations are available that utilize a crosslinked polyolefin backing, coated with a protective, heat-activated adhesive which effectively bonds to metallic substrates and common pipeline coatings.

- Aqua-Shield-AQW is used for field joints.
- The other product configurations such as Aqua-Shield-HS, Aqua-Shield-FPK and Aqua-Shield-FF
 are intended for fittings, not field joints. These products are not included in this assessment.

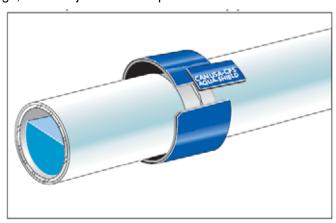


Figure 3 Aqua-Shield-AQW – Corrosion protection sleeves for water pipelines



Figure 4: WaterCorp Bend (AquaShield-AQW Blue)



Figure 5: WaterCorp Bend (AquaShield-AQW Blue)



Figure 6: Stirling Main is about 100km South of Perth. (AquaShield-AQW Blue)



Figure 7: Stirling Main is about 100km South of Perth. (AquaShield-AQW Blue)



Figure 8: Melbourne Water Sugarloaf Pipeline runs from Goulburn Valley to Yan Yean Reservoir Melbourne (AquaShield-AQW Blue)

3.2.1 Features & benefits

Long term Corrosion Protection

Once installed, Aqua-Shield-AQW provides durable protection against abrasion and chemical attack. The high performance crosslinked backing provides the superior abrasion resistance and mechanical strength required for water transmission and distribution lines.

Aqua-Shield-AQW effectively covers and protects the pipe surface to prevent corrosion. Since no special primers are required, less time is required for installation.

3.2.2 Assured Performance

Aqua-Shield-AQW products meet or exceed the requirements of AWWA standard C216-07 Heat Shrinkable Cross Linked Polyolefin Coatings For The Exterior Of Special Sections, Connections, & Fittings.

3.3 UCC Protek Butyl (Multi) Primer

Pentair (formerly Tyco Water) always recommend the use of a primer under heat shrink sleeves.

3.4 UCC Protek Butyl Mastic Strip

This is used to profile weld collars etc. prior to shrinking the sleeve.

Refer to Appendix B for the technical brochures and Material Safety Data Sheets of all the above four products (i.e. Canusa WLS heat shrink sleeve, Canusa Aqua-Shield, Primer and Profiling Filler).

4. Industry Experience

Canusa Heat Shrink sleeves have been used extensively in the Water Industry in Australia for around 25 years and have featured on some notable projects such as;

- Sugarloaf Pipeline (VIC)
- Northern Network Alliance (QLD)
- South West Regional Pipeline (QLD)
- South Australian Desalination Pipeline (SA)

WaterCorp, WA has just recently specified the exclusive use of Canusa Heat Shrink sleeves (i.e. for all Field Joint Coating on SintaKote pipes.

Pentair is currently in the process of amending their SintaKote Handling and Installation Manual to endorse Canusa Heat Shrink Sleeves exclusively for Field Joint Protection on SintaKote Pipes.

The following MRWA (Melbourne Retail Water Agencies) Standard Drawings describe the application of the corrosion protection heat shrink sleeves (Canusa WLS and Aqua-Shield-AQS) on water pipeline assets:

- MRWA-W-306A Flange arrangements
- MRWA-W-400 Steel pipe jointing

5. Recommendation

It is recommended that TAG endorse the following products:

- a). Canusa WLS Heat Shrink Sleeve
- b). Canusa Aqua-Shield-AQW Heat Shrink Sleeve
- c). UCC Protek Butyl (Multi) Primer
- d). UCC Protek Butyl Mastic Strip Profiling Filler

The above products will be uploaded onto MRWA Products Web Portal as shown in Appendix C.

Mohamed Yoosuf Standards & Design Engineering Endorsed by

Robert Jagger Manager Standards Engineering Ross Carruthers Manager Standards & Design Engineering

APPENDIX A



This is to certify that

Canusa-CPS

operates a

Quality Management System

which complies with the requirements of

ISO 9001:2008

for the following scope of registration

The registration covers the Quality Management System for the Manufacture and distribution of corrosion protection products.

Registered Sites:

Canusa-CPS

Canusa-CPS

A Division of Shawcor Ltd. 455 West Airport Road Huntsville, Ontario P1H 1Y7 Canada

400 Centre Street Burks Falls, Ontario P0A 1C0 Canada

Certificate Number: File Number: Issue Date: Original Certification Date: **Current Certification Date:** Certificate Expiry Date:

002539 February 9, 2012 May 24, 1996 March 23, 2012 March 22, 2015

CERT-0061448

1064301 February 9, 2012 July 25, 2007 March 23, 2012 March 22, 2015

CERT-0061448

Chris Jouppi President, QMI-SAI Canada Limited

Guillaume Gignac, ing.f Vice President, Corporate Operations, Accreditation & Quality QMI-SAI Canada Limited







APPENDIX B



Installation Guide

Aqua-Shield™ AQW

Two-piece protective bulk roll with separate closure

Product Description



Aqua-Shinid** AQW is typically stipped in engite. Conven are thipped pro-cut with the si the adhestive is protected from contamination neer lines.

Storage & Safety Guidelines

To ensure maximum performance, stom Canusa products in a dry, virifianda ana. Keep products sealed in original cartons and avoid exposure to direct surfigit, rain, show, data or other adverse environmental elements. Avoid prolonged storage in temperatures above 35°C. (55°F) or below -(20°C, (4-FF). Product installation should be done in accordance with least health and entire time them. local health and safety regulations.

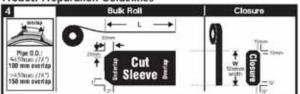
These installation instructions are intended as a guida for standard products. Coesult your Carrest representative for specific projects or unique accountment.

Equipment List



Propine sale, toos for surface abession. Nate, roloc raps & approved clearer. Digital thermometer with suitable paske. Standard safely equipment; goves, goggies, hard hat, etc.

Product Preparation Guidelines



As a quideline, cut the required lengths of Speve meterial (L) and Cossus material (W). from the bulk roll as follows L = Coated Pipe circumstrence + overlap dimension W = 3 Refer to chart below for pipe 0.0, and overlap dimensions W = Sleeve Width

Ensure that the sleeve and costure are not damaged or contaminated. Term corners as shown (optional).

Surface Preparation



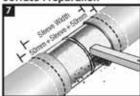
Clean exposed steel and adjacent pipe coating with disance to remove the presence of oil, greate, and other continuous. Changes in profile at butt-wild stags and bell & popot district should be filled with an approved filler tape seatest prior to serve apprication.

Pipe O.D. Overlap ≤ 450 mm (18°) 100 mm (4°) 450 mm - 1500 mm (18°-60°) 150 mm (6") 1500 mm - 3800 mm (60°-150°) 300 mm (125) >3800 mm (150°) 600 mm (241)

Flame Intensity & Torch Size

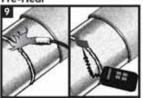


Surface Preparation





Pre-Heat



Pre-heat the steet joint area using propose torches such that no mosture is visible https://di-temperatures of 46-60°C (120-140°P) are recommended on sleeve area (0 no pice diameters greater than 1220mm (48°), use two forches on opposite sides. Apply the sleeve rapidly to minimize loss of pre-heat.

Part No. 99060-047



Product Bajo Snasir

CanusaWrap™

Two-piece protective bulk roll with separate closure

Canusa-CPS is a leading manufacturer of specialty pipeline coatings which, for over 30 years, have been used for sealing and corrosion protection of pipeline joints and other substrates. Canusa high performance products are manufactured to the highest quality standards and are available in a number of configurations to accommodate your specific project applications.

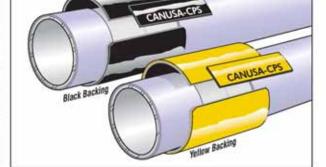
Product Description

CanusaWrap™ is a wraparound sleeve with a separate closure designed for corrosion protection of buried and exposed steel pipelines. CanusaWrap™ is supplied in bulk rolls consisting of a crosslinked polyolefin backing, coated with a protective heat activated adhesive. Once installed, the system effectively bonds and protects steel substrates and common main line pipe coatings including polyethylene and fusion bonded epoxy.

Features & Benefits

Long Term Corrosion Protection

CanusaWrap™ provides excellent resistance to cathodic disbondment resulting in effective long term corrosion protection. The high performance crosslinked backing, in combination with a broad range of adhesives, can be engineered for regular or high stress environments. Once installed, CanusaWrap™ provides the structural integrity of a seamless tube, and provides the substrate with durable protection against abrasion and chemical attack.

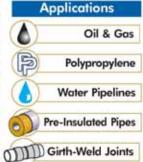


Flexibility on the Job Site

Since CanusaWrap™ is supplied in bulk rolls, just-in-time customized lengths can be quickly cut in the field to protect any pipe size. This flexibility results in reduced inventories and cost savings on the job site. CanusaWrap™ is also available in a high shrink ratio for high profile joint protection. Consult the High Shrink data sheet or your Canusa representative for additional information.

Easy Field Installation

CanusaWrap™ can be installed quickly and easily in most environments. Since no special taping, priming or operator equipment is required, product installation is quick and labour costs are kept to a minimum. CanusaWrap™ and the closure seals are available in yellow with a thermochromic indicator and a patented Windoweld feature which visually confirms optimum installation.

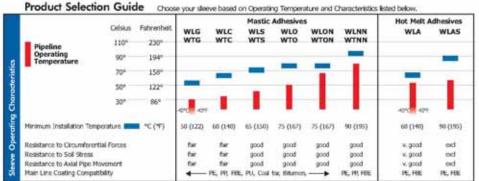




CANADA-CPS is registered to ISO 9001:2008.

The product selection chart shown here is intended as a guide for standard products. Conius it your Carusia representative for specific projects or seque applications. The Efficiency pare typical solution before on Black, Heavy Duty (1). Selection.

CanusaWrap™



^{*} For higher temperature requirements refer to Canusa GTS product line.

Typical Product Properties

Adhesive	Softening Point Lisp Shear	Test Standard AGTM E28 DBI 3D 672 M	tinit °C (°F) N/tm² (psi)	100 (212) 8 (12)	90 (194) 30 (44)	77 (171) 40 (58)	102 (216) 40 (58)	002 (216) 40 (58)	124 (255) 52 (75)	72 (162) 60 (87)	90 (194) 117 (170)
	Specific Gravity	ASTM 0792		.93	.93	,93	.93	.95	.95	,93	.53
	Tenule Strength	AETH DESS.	MPa (psi)	20 (2100)	20 (2900)	20 (2900)	24 (3480)	24 (3480)	24 (3480)	20 (2900)	24 (3480)
	Elongation	ASTM D636	%	600	600	600	700	700	700	600	700
	Hardnesi	ASTM DZ240	Shore D	- 46	-46	46	48	52	52	46	481
P	Abrardon Kesistance	ASTR DIDAH	mg	45	45	45	35	30	30	45	35
Backing	Volume Resistivity	ASTM D257	ohm-an-	10"	10°	100	10"	100	10"	10"	10"
	Dielectric Voltage Brkdven.	ASTM D149	kt//mm	27	20	20	27	20	20	20	27
	Impact *	DN 30 672	class C		poss	poss	poss	poss	poss	poss	pass
130	Indentation *	DIN 30 672	class C	-	pws	poss	post	pass	plans	pass	pives
	Pest	ASTM D1000	N/cm (pk)	15 (9)	55 (31)	79 (45)	80 (46)	80 (46)	115 (66)	50 (25)	120 (70)
	Post	DBN 30 672	N/cm (ph)	8 (5)	50 (29)	70 (40)	65 (37)	65 (37)	90 (51)	35 (20)	86 (50)**
	Cathodic Disbondment	ASTM GB	mn rail	6	6		. 8	7	7	13	11
	Water Absorption	ASTM D570	*	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05
	Low Temp. Floobility	ASTM D2575C	°C (°F)	40 (40)	5 (23)	-20 (-4)	-14 (7)	-14 (2)	-15 (5)	-32 (-26)	-28 (-18)
	DON Approval *	DIN 30 672	class	-	-	-	C30	C10	-	0.00	Cit
Slee	Fully Recovered T Sleeve Thickness mm (r		mm (mls)			2.5 (99)		-	2.3 (90)	- T	-
n	Fully Recovered & Sleeve Thickness mes (mile)		-		3.3 (131)		_	28 (111)	4-33 (1211	

How To Order:

^{*} Denotes & sleeve thickness. ** backing elongation during pealing due to superior bond strength

WI O-B 450.	WLO-B 450-30 BK		dering Options	Closure Seal Options				
			Heavy Duty Thickness (I) Regular Thickness (T)		CDH 8 30X-15 BK Hat Melt Closure	CLS-8 100-15-22 Butyl Adhesine Clasure		
ž	*Colour*	BK-Stack, 1	YE-Yellow	ZZ-BK, WW, YE	BK	ZZ-BK, YE		
po l	ulk Holl Length*	15, 30 m	(50, 100 ft)	Bulk 15,30 m pc to 6 Percet 300,450,600,900mm, (12,18,24,36")				
Slowe	Sienve / Closure Width*		m, (12, 18, 24, 36°)	100mm (4")	115, 150mm (4,6")	100mm (4")		
Bulk F	tell Designation*	B + bulk Roll on	signation	B - Bulk Hull				
Adhealve (thic	ees as supplied;*	1.7 mm (65 mils) ¹	1.25 mm (50 mlh) [±]	W-n/a	H-0.35mm (14mls)	\$-0.75 mm (30mk)		
Backley (thick	rens os supplied)*	L - 0.9 mm (36 mils)	T - 0.6 mm (25 mils)	0.65mm (27 mils)	0.6mm (32 mile)	0.8mm (32 mks)		
ā	Configuration*	W - 0u8	: Floff	C - Closure Seal				

Bulk Roll Langths: up to 600 mm width: 30 m (100ft), above 600 mm width: 15 m (10ft)

The above represents standard ordining options Consult your Canusa representative for any unique project requirements, including pre-cut sleeves or closures.

* WTON, WLON, WTMN, WLMN are available in black only.



Canada

CANUSA-CPS a division of SHAWCOR LTD, 25 Bothridge Road Rexdale, Ontario M9W 1M7, Canada

Canada Tel: +1 (416) 743-7111 Fax: +1 (416) 743-5927

U.S.A./Latin America

U.S.A./LORINI PATRICULAR CANUSA-CPS advision of SewCoR Inc. 2408 Temberloch Place Building C-8
The Woodlands, Toxas 77380, U.S.A. Tel: +1 (281) 367-8866 Fax: +1 (281) 367-4304

Europe/Middle East

CVANAS-CPS
a division of Canusa Systems Ltd.
Unit 3, Sterling Park
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England RH10 907
Tel: +44 (1293) 541254
Fax: +44 (1293) 541777

www.canusacps.com

Asia/Pacific CANUSA-CPS a division of SHAWCOR LTD. #0S-31, Bik 52, Frontier Ubi Avenue 3 Singapore 408867

Tel: +65-6749-8918 Fax: +65-6749-8919

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MATERIAL SAFETY DATA SHEET

UCC BUTYL MASTIC STRIP

HEALTH HAZARD INFORMATION

Cute Effects

SWALLOWED: Practically non-harmful

EYE: Practically non-harmful

SKIN: Practically non-harmful

INHALED: Practically non-harmful at ambient temperatures

CHRONIC EFFECTS: Not available

FIRST AID

SWALLOWED: seek medical advice

EYE: not a likely hazard

SKIN: Wash affected area with soap and water, if irritation

continues seek medical advice

INHALED: Not a likely hazard

FIRST AID FACILITIES: Not available

ADVICE TO DOCTOR: Treat sympathetically

TOXICITY DATA: Not available

Section: 1 Date: 07 June 2012



MATERIAL SAFETY DATA SHEET

UCC BUTYL MASTIC STRIP

HEALTH HAZARD INFORMATION

PRECAUTIONS FOR USE

EXPOSURE STANDARDS: No exposure limit is available for the material as

such

ENGINEERING CONTROLS: local ventilation sufficient for normal use.

PERSONAL PROTECTION: Respiratory Protection, Not required if ventilation

is adequate

Gloves: May be repeated if prolonged over use Eye protection: Not necessary for normal use

FLAMMABILITY: Non- Flammable

ENVIRONMENT: Not available

SAFE HANDLING INFORMATION

STORAGE AND TRANSPORT

Store under cool, dry conditions away from strong oxidizing agents and acids

SPILLS AND DISPOSALS

Collect spilled material for either recycling or disposal. If floor contaminated, wash with detergent and water.

Section: 2 Date: 07 June 2012



MATERIAL SAFETY DATA SHEET

UCC BUTYL MASTIC STRIP		
	UCC BUTYL MASTIC STRIP	
		UCC BUTYL MASTIC STRIP

FIRE/EXPLOSION HAZARD:

Hazardous decomposition products on burning: on burning: oxides of carbon, flammable hydrocarbons, smoke and fumes.

Fire-Fighting personnel to wear self contained breathing apparatus.

Extinguishing media: Foam, dry chemical, and carbon dioxide.

REACTIVITY DATA

Incompatible with strong oxidizing agents and acids.

CONTACTS

Universal Corrosion Coatings Pty Ltd 30A Trade Park Drive Tullamarine VIC 3043

Tel 03 9310 3515 Fax 03 9310 3524

Section: 3 Date: 07 June 2012

Material Safety Data Sheet



Hazardous Substance, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: UCC Protek Butyl (Multi) Primer

Recommended use: A solvent based rubber solution for priming steel prior to tape application.

Supplier: Atherton Chemicals Pty Ltd

Street Address: 47 Industrial Park Drive

Lilydale VIC 3140 Australia

+613 9739 4311 Telephone:

+613 0739 4355 Facsimile:

Emergency telephone number: +61 3 9739 4311

2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of ASCC Australia.

Hazard Category: Harmful Irritant

Risk Phrase(s):

Irritating to skin.

R48/20: Harmful: danger of serious damage to health by prolonged exposure through

inhalation.

Repr. Cat. 3. R63: Possible risk of harm to the unborn child. Harmful: May cause lung damage if swallowed. R67: Vapours may cause drowsiness and dizziness.

Safety Phrase(s):

Do not breathe vapour.

S24/25: Avoid contact with skin and eyes.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection. S38: In case of insufficient ventilation, wear suitable respiratory equipment.

S62 If swallowed, do not induce vomiting; seek medical advice immediately and show this

container or label.

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for

Transport by Road and Rail.

Flammable Liquid Class:

Poisons Schedule (Aust): S5

Product name UCC Protek Butyl (Multi) Primer

Version: 3.0 Page: 1 of 7

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APPENDIX C